



## 5.56 X 45 MM (.223 REM)

BALL FMJ M193 - 3,56 g (55 gr)

### 5.56 x 45 mm FMJ

The cartridge consists of case, primer, gunpowder and bullet. It is applicable in extreme polar or desert conditions, contributing to the versatility of its use.

### 5.56 x 45 mm – FMJ bullet

The FMJ (Full Metal Jacket) bullet weighs 3.56 g (55 gr) and features a lead core for reliable penetration and performance. The jacket is made of CuZn10, providing durability and ensuring consistent performance.

### 5.56 x 45 mm – case

The caliber 5.56 x 45 mm CuZn30 case is intended for inserting the powder charge, primer and bullet.

# SPECIFICATIONS

## Technical Specification

### CARTRIDGE

Caliber	.223 REM
Weight	max 12.10 g
Length	max 57.40mm

### BULLET GRAIN

Type	FMJ, Ball
Weight	3.56 g ± 0.06 g (55 grain)
Length	max 19.5 mm
Material	Jacket - CuZn10; Core - Lead
Extraction	≤ 156 N

### CASE

Length	max 44.7 mm
Material	CuZn30

### PRIMER

Type	Boxer, non-corrosive, non-toxic
Propellant	Smokeless Powder (Double Base)
Waterproof	Sealant applied

The 223 Rem., Ball, ammunition producing in ATS AMMO is in compliance with MIL-C-9963F production and test instruction in which are included MIL-STD-105; MIL-STD-109; MIL-STD-636; SCATAP - 5.56 and C.I.P.

<b>ELECTRONIC PRESSURE AND VELOCITY (KIAG 6215)</b>			
<b>Ammunition Temperature</b>	<b>+21°C ± 2°C</b>	<b>+52°C &amp; -54°C</b>	
<b>Velocity (at 24 m, m/s)</b>	$V = 965 \pm 12 \text{ m/s}$	Max Velocity Difference between +52°C/ -54°C and 21°C samples is not decreased more by 78m/s	
<b>Standard Deviation</b>	$\leq 12 \text{ m/s}$	No requirement	
<b>Max Corrected Mean Case Mouth Pressure, MPa</b>	$XCP + 3SD \leq 420 \text{ Mpa}$	Max case mouth difference between +52°C/ -54°C and 21°C samples is not increased by 38 Mpa	
<b>Max Corrected Mean Port Pressure, MPa</b>	$XPP = 99 \pm 14 \text{ Mpa}$	Max port pressure difference between +52°C/ -54°C and 21°C samples is $\pm 14 \text{ Mpa}$	
<b>Action Time (ms)</b>	$\leq 3 \text{ ms}$	No requirement	
<b>Muzzle Energy (at 24 m, J)</b>	$\leq 1500 \text{ J}$	No requirement	
<b>Precision (at 183 m)</b>	$Mr \leq 50.08 \text{ mm}$		
<b>Function and Casualty</b>	Permissible percentage of defects was not exceeded		
<b>Primer sensitivity critical high method (run down)</b>	Test ball $111.7 \pm 0.57 \text{ g}$	H +5 SD $\leq 450$	H - 2 SD $\leq 75$
<b>Waterproof test</b>	No more than 15% of the tested rounds have leaks		

Compatibility with: MIL-C-9963F, C.I.P.

<b>PACKING</b>	
<b>Micro</b>	20 rounds fiberboard box
<b>Makro</b>	540 rounds, ADR 1.4 S, UN0012 certified fiberboard case or 1000 rounds in M2A1 metal box (42 boxes sealed in 6 PVC bags and aluminium foil or 50 fiberboard box in M2A1 metal box)
<b>Weight (1000 rounds)</b>	Net: 11.65 kg Gross: 12.26 kg NEQ: 1.5 kg
<b>Hazard class</b>	1.4 S
<b>UN Classification</b>	CARTRIDGES, SMALL ARMS

Packaging can be arranged based on the request of the buyer and cartridges supplied in either outer carton or metal M2A1 boxes, palletized. The boxes and pallets shall be marked according to the requirements of the customer.

**V** = Corrected velocity  
**XCP** = Corrected mean chamber pressure  
**XPP** = Corrected mean Port Pressure  
**Mr** = Mean radius

## Test Equipment

**The equipment that is used for testing the ballistic characteristics of the ammunition is from Prototypa and is as follows:**

- Universal Ballistic Breech (Receiver) UZ-2002
- Support reducing inserter UZ-2002
- Exchangeable parts sets for cal. 223 Rem. - for action time measuring:
  - Breech block head insulated marked 1 INM
  - Firing pin insulated marked 1 INA
  - Extractor marked 1
  - Firing pin spring
  - Extractor spring
  - Extractor cap
  - Rivet 3x8
  - Firing pin end
- Pressure Test Barrel cal. 223 Rem. for Receiver M2; Length = 508 mm, KISTLER 6215 pressure vent position M1=46.5 mm, M2=280 mm
- Pressure Test Barrel cal. 223 Rem. for Receiver M2; Length = 600 mm, KISTLER 6215 pressure vent position M1=25 mm
- Velocity/Accuracy Test Barrel cal. 223 Rem. for Receiver M2; Length = 508 mm
- Velocity/Accuracy Test Barrel cal. 223 Rem. for Receiver M2; Length = 600 mm
- Velocity/Accuracy Test Barrel cal. 223 Rem. for Receiver M2; Length = 650 mm
- VPS - Simple one purpose drilling jig for cal. 223 Rem.
- Head space gauge GO and NOGO cal. 223 Rem.
- SAU-4QU Signal acquisition unit
  - 4 charge inputs for transducers/voltage inputs (programmable)
- Quartz High pressure Sensor KISTLER 6215A1
- LS06 Intelligent Light gates
  - Diode system, Base 1 m, software BMS - English
- BP-1 Bullet pull tester.
  - Range of calibers from 4.5 to 12 mm
  - Maximum load 2500 N

The equipment is controlled, maintain, and calibrated according to the specifications. We are always aiming for improving the testing facility with latest in line equipment's and assuring that the possibility of mistake is reduced to the minimum.

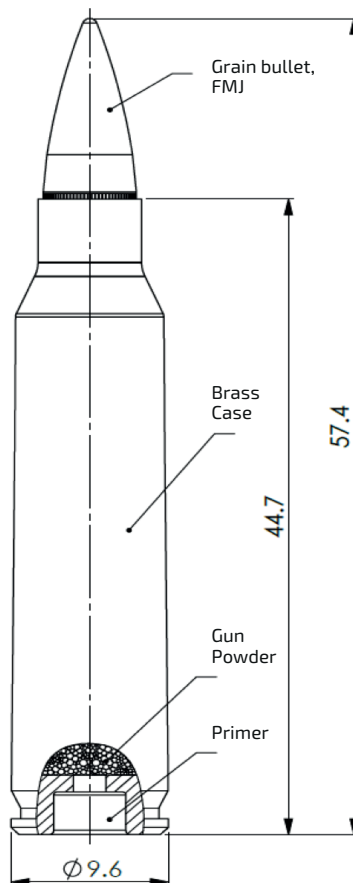
# Outsourcing Components

**ATS® Ammunition** has its own top-to-bottom manufacturing of a finished Product, an output of In-house made Machines, and produces 100% In-house Materials, Components and Tooling). ATS AMMO .223 Remington components (bullet, case, primer) are perfectly compact, customizable and *available for individual purchase*.


<b>PRIMER</b>
<b>No mercury</b>
CuZn30


<small>Case Length: max 44.70 mm</small>
<b>CASE 5.56 x 45 mm</b>
<b>Unprimed</b>
CuZn30


<small>Grain Bullet Length: max 19.5 mm</small>
<b>M193 FMJ BALL</b>
<b>3.56 g      55 grain</b>
CuZn10      Lead Core



**Image:** Components Layout (.223 Remington)  
Part number: 5561093; NSN 1305-54-000-0137